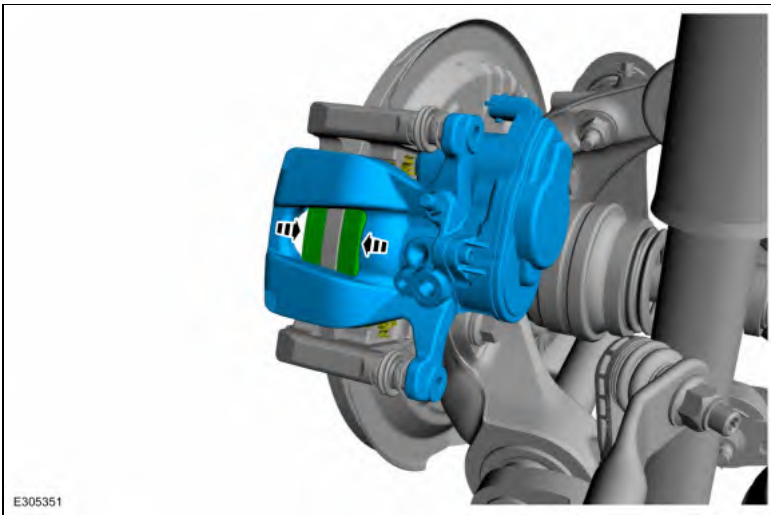
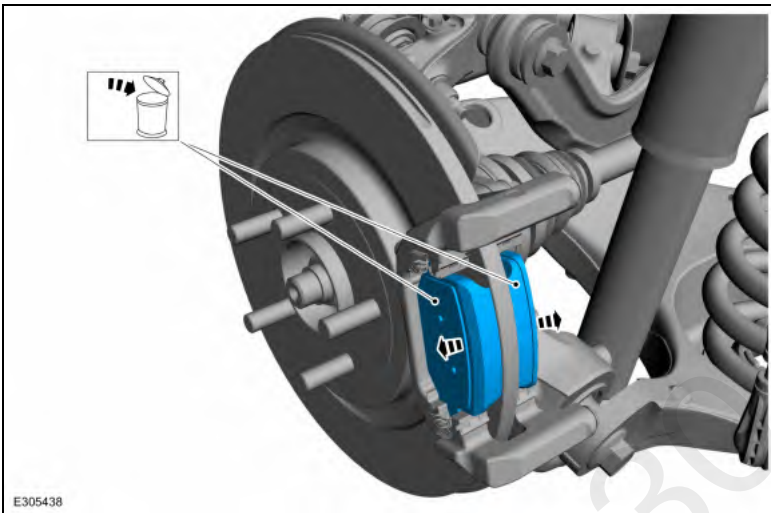




7. Remove and discard the brake pads.



All vehicles

8. Remove the parking brake actuator motor.
Refer to: Parking Brake Actuator Motor (206-05 Parking Brake and Actuation, Removal and Installation).

Installation

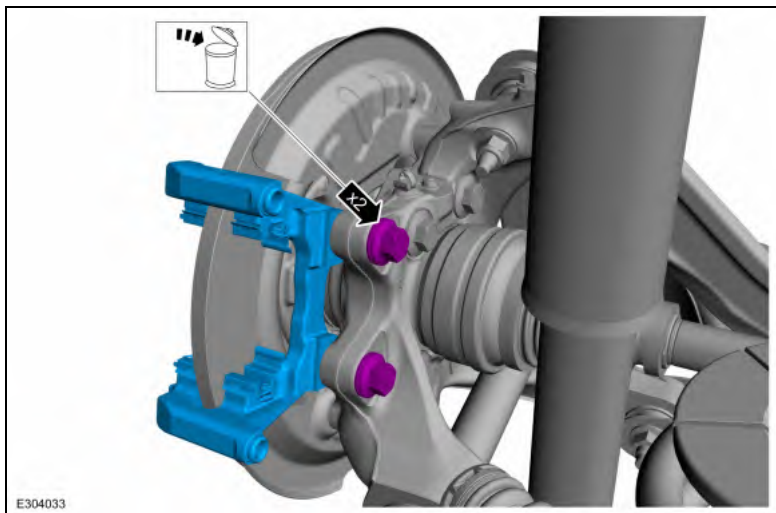
1. Install the brake pads.
Refer to: Brake Pads (206-04 Rear Disc Brake, Removal and Installation).
2. **NOTICE: Make sure that the brake hose is not twisted when installing the brake caliper or damage to the brake flexible hose may occur.**
NOTICE: Do not damage the O-ring when installing the parking brake actuator motor to the brake caliper housing.
To install, reverse the removal procedure.
3. Bleed the brake system.
Refer to: Brake System Pressure Bleeding (206-00 Brake System - General Information, General Procedures).
4. Deactivate the EPB service mode.
Refer to: Electronic Parking Brake (EPB) Service Mode Activation and Deactivation (206-05 Parking Brake and Actuation, General Procedures).

Brake Caliper Anchor Plate

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the brake pads.
Refer to: Brake Pads (206-04 Rear Disc Brake, Removal and Installation).
2. Remove the bolts and the anchor plate. Discard the bolts
Torque: 122 lb.ft (165 Nm)



Installation

1. To install, reverse the removal procedure.

Brake Disc

Materials

Name	Specification
Motorcraft® Metal Brake Parts Cleaner PM-4-A, PM-4-B	-

Removal

NOTE: Removal steps in this procedure may contain installation details.

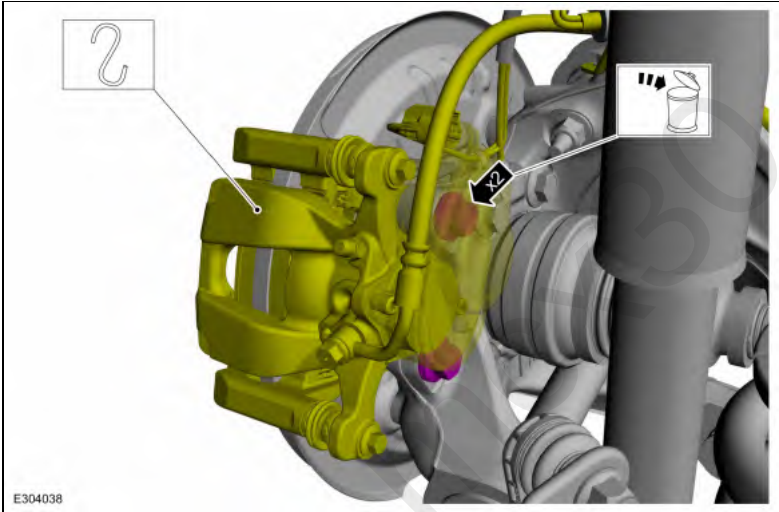
1. ⚠️WARNING: Service actions on vehicles equipped with electronic parking brakes may cause unexpected parking brake application, which could result in injury to hands or fingers. Put the electronic parking brake system into service mode prior to servicing or removing rear brake components. Failure to follow this instruction may result in serious personal injury.

Activate the EPB service mode.
Refer to: Electronic Parking Brake (EPB) Service Mode Activation and Deactivation (206-05 Parking Brake and Actuation, General Procedures).

2. Remove the wheel and tire.
Refer to: Wheel and Tire (204-04A Wheels and Tires, Removal and Installation).
3. NOTICE: Do not pry in the caliper sight hole to retract the pistons as this can damage the pistons and boots.

NOTICE: Do not allow the brake caliper and anchor plate assembly to hang from the brake hose or damage to the hose can occur.

Remove the anchor plate bolts and position the brake caliper and anchor plate assembly aside. Discard the bolts.
Torque: 122 lb.ft (165 Nm)



4. Remove the brake disc.